



4866 White Lake Road
 Clarkston, MI 48346
 248-625-3052
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PISTON COATING ORDER FORM

Please complete this form and send with your parts – Check all that apply

DO NOT SEND: ring sets, wrist pins, and circlips

YOU MUST PROVIDE THIS INFORMATION Date: _____ Phone: _____ Email: _____ Engine Displacement: _____ HP Range: _____	Ship To Address:	Bill To Address (if different):
	Company: _____	Company: _____
	Name: _____	Name: _____
	Address: _____	Address: _____
	City: _____	City: _____
	State: _____ Zip: _____	State: _____ Zip: _____
	Engine Description: _____ Finish Bore Size: _____ Piston Mfg's Recommended PWC: _____ <input type="checkbox"/> 2 Stroke <input type="checkbox"/> 4 Stroke # of cylinders: _____ <input type="checkbox"/> Nitrous <input type="checkbox"/> Supercharged <input type="checkbox"/> Turbo <input type="checkbox"/> Diesel Block: <input type="checkbox"/> Water cooled <input type="checkbox"/> Hard Blok <input type="checkbox"/> Billet Engine use: <input type="checkbox"/> Street <input type="checkbox"/> Race <input type="checkbox"/> Other _____	

OPTION 1: Target a thickness based on the selected assembly/break-in procedure

1. Ready to run – 35% of Manufacturer's Recommended Clearance - I am going to assemble this engine and do not want to perform any break in procedure.

2. Moderate break-in – 25% of Manufacturer's Recommended Clearance- I am going to assemble this engine and I plan to carefully break in this engine.

3. Careful – ZERO clearance- I will fit the pistons to the cylinder bores and will perform the critical break in procedure that this requires in order to achieve the best results and derive the greatest benefits of superior piston to cylinder fitment.

OPTION 2: Make my pistons all the same size. My pistons are all different sizes and I want them all to measure the same.

An additional fee of \$3 per piston will be applied to the standard coating service.

OPTION 3: Add _____ (thousandths of an Inch) coating to the diameter of my pistons.

Pistons - Abradable Powder Coatings™ & Thermal Barriers

APC™ Skirts – please check box and write in the number of pistons

1-3 Pistons: \$37 per piston X _____ 4-7 Pistons: \$35 per piston X _____ 8+ Pistons: \$32 per piston X _____

Additional Charges:

- Coating over .006" diametric thickness: add \$2 per .001" per piston
- Pistons over 5" diameter: add \$10 per piston
- Diesel pistons with crown cooling: add \$15 per piston
- Bore measurement \$5 per cylinder X _____

Degrease fee for dirty or oily pistons will be charged if not received clean, \$15/set - 6 to 12, or \$3 each for 5 or less

Crowns: ThermBar crowns only, no skirt coatings: \$35 per piston. When coated in combination with APC™ Skirt coating, crown coating is discounted to \$30 per piston.

Coating Services Turn-Around Time (in business days):

Normal (10 days, max) 5 days +30% 3 days +50% 1-2 days +100%

Payment Options: Business or personal check. Parts will ship when check clears our account. Money order

Visa/MasterCard/American Express /PayPal – total includes a convenience fee. **We do not ship COD.**

Account Number: _____ Expiration Date: _____ Security Code: _____

Signature _____ Credit Card Billing Zip Code: _____

Credit cards are not billed until the coating work is complete and the parts are ready to ship.

PARTS WILL SHIP WHEN PAYMENT IN FULL IS RECEIVED

Shipping details: Return shipping is by UPS; shipping cost is added to the invoice and is based on package size, weight and destination. Return shipping cost cannot be calculated until the order is complete, boxed up and ready to return. Parts are shipped via **UPS ground** unless UPS expedited shipping is requested.

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We also coat turbos, pumps, compressors, superchargers, snowmobile carb slides and more. Email for additional info